


#4 grain this face

Version	Date	Description
V0.4	01.08.15	Fan attach holes were R2.2 now R2.0, pg. 4 Decreased power switch opening by 1.5mm, pg 3
A	02.07.16	Release as a Revision Level A
B	5.23.16	Remove bottom intake hole and added surface prep Also changed the size of masking
C	6.14.16	Model view updated, missing tollerances added
D	7.19.16	Added note #7, updated tolerance block updated dim on page 4, 29mm now 28.3

NOTES(UNLESS OTHERWISE SPECIFIED):

1. ALL COMPONENTS Rohs COMPLIANT
2. 3D MODEL GOVERNS DIMENSIONS NOT SHOWN ON PRINT
3. MATERIAL: 5052 H32 AL, 2.03 MM THICK
4. BREAK ALL CORNERS PRIOR TO POWDER COATING
5. MASK ALL THREADS PRIOR TO POWDER COATING AND
SEE PAGE 6 FOR FURTHER MASKING DETAILS AND WHERE
OVERSPRAY IS ALLOWED
6. POWDER COAT WITH CARDINAL COLOR C241-BK109.
COATING THICKNESS MUST NOT EXCEED 0.08MM
7. PLEASE SEE ADDITIONAL DOCUMENTATION FOR LASER
ETCH AND SILKSCREEN.

DRAWN BY: J PETTIT		DATE: 09.17.15			626 West 66th Street Loveland, Colorado 80538, USA Phone +1-970-377-1111 www.alephobjects.com	
MATERIAL: 2.03 MM AL		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. TOLERANCES ARE:				
DECIMALS .X±.5 .XX±.25 .XXX±.125 .XXXX±.050		ANGLES X°±1° 63°		TITLE ELECTRONICS CHASSIS		
SIZE A	DWG NO. PP-MP0110		REV. D			
SCALE Scale	DO NOT SCALE DRAWING		SHEET 1 of 6			