

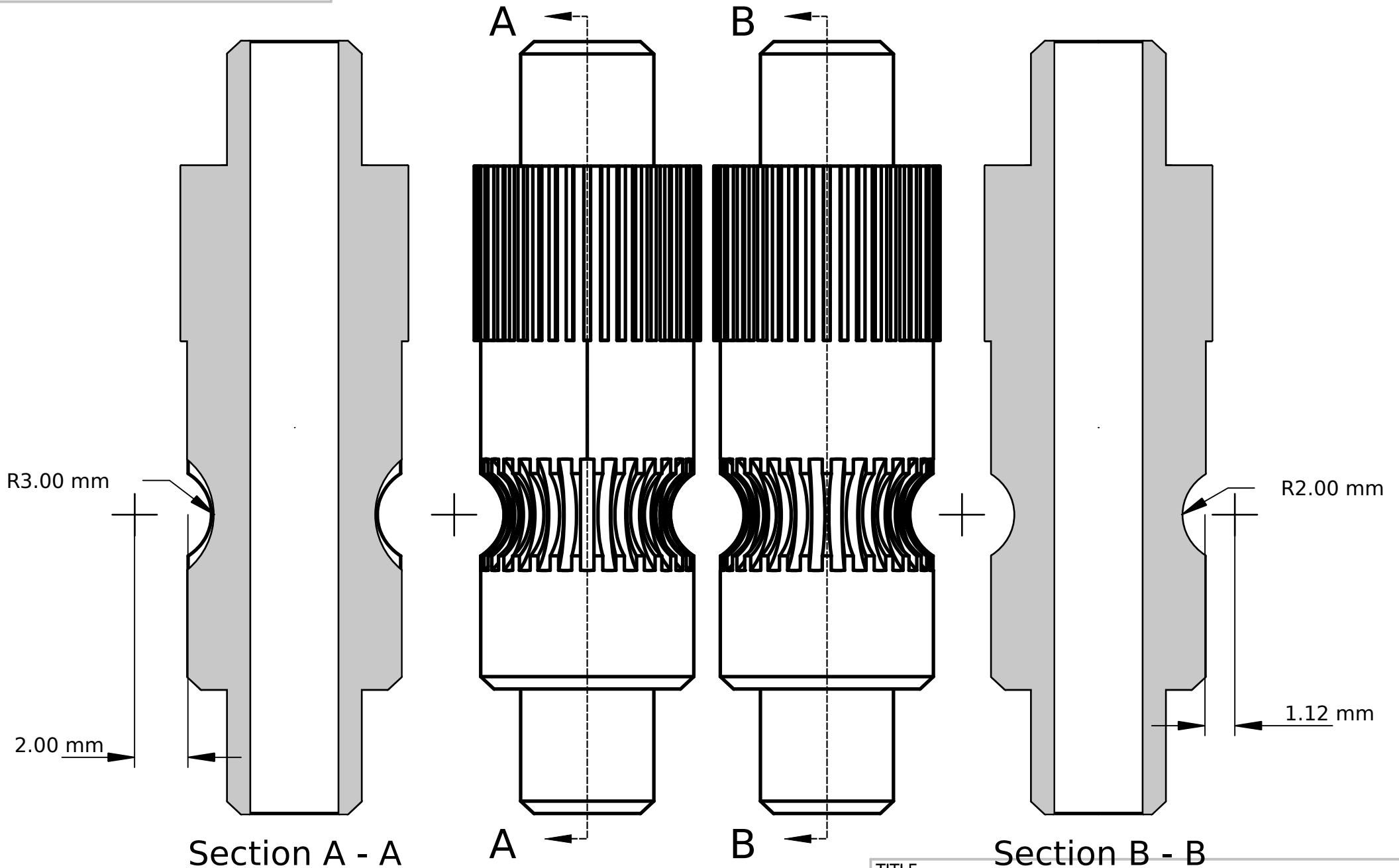
NOTES:

1. Aggressive M6 hobbing
 2. Aggressive 216 straight form roll
- Parts must be clean, free of oil and debris
Must be ROHS compliant

Revision History

Rev	Date	Init	Notes:
IR	2/17/2017	BJB	
Rev A	5/17/2017	BJB	Redrawn for somestruder variant
Rev B	6/2/2017	BJB	Add center bore
Rev C	11/20/17	SAW	Add allowable radii/chamfer, Ø8.5mm, page 2
Rev D	2/2/18	SAW	Tightened tolerance and adjusted Ø4.965 to 4.96
Rev E	2/5/18	SAW	Restored tolerance and adjusted Ø4.96 to 4.94

DRAWN BY: Baldwin	DATE: 5/17/2017	 <p>ALEPH OBJECTS INCORPORATED</p>	626 West 66th Street Loveland, Colorado 80538, USA Phone +1-970-377-1111 www.alephobjects.com		
MATERIAL: 303 Stainless			UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. TOLERANCES ARE:		
DECIMALS .X±.75 .XX±.25 .XXX±.125 .XXXX±.050		ANGLES X°±1° 63		TITLE Knurled gear shaft	
SIZE A	DWG NO. PP-MP0173		REV. E		
SCALE N/A	DO NOT SCALE DRAWING		SHEET 1 of 2		



Section A - A

A

B

Section B - B

TITLE			
Knurled gear shaft			
SIZE	DWG NO.		REV.
A	PP-MP0173		D
SCALE	N/A	DO NOT SCALE DRAWING	SHEET 2 of 2