



# QUALITY ASSURANCE RECORD

## Subassembly:

Description: Y-Axis Assembly  
Part Number: AS-PR0125  
Date Completed: \_\_\_\_\_  
Completed by: \_\_\_\_\_

## Y-Axis

- The print bed moves freely through the entire travel.
- The y-axis is not loose when twisted side to side by hand.
- All the screws on the bearing holders are not loose.
- The y-belt does not rub the y-idler by the bearings or anywhere else.
- One of the set screws on the y-pulley is aligned with the flat on the motor shaft.
- Both pulley set screws are torqued to spec.
- The pulley height is set so the pulley teeth are the same height as the belt clamp.
- The y-belt tension is in spec.



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