



QUALITY ASSURANCE RECORD

Subassembly:

Description: Frame Assembly
Part Number: AS-PRO139
Date Completed: _____
Completed by: _____

Z Axis:

- The Z belts tensioned within spec.
- The bushing compression screws are not too loose and wiggling or too tight and binding.
- The belts are aligned, and they do not rub anywhere in the travel.
- The Z-Belt clamps are torqued to spec.
- The set screws are torqued to spec.
- The belts are centered in the idler during the full travel of the axis.



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