



Notes:

1. Parts must be RoHS compliant.
2. Material: 12AWG (0.8") Aluminum.
3. Break all sharp edges prior to coating.
4. Part is to be powder coated with Cardinal color C241-BK109. Coating thickness not to exceed 0.08mm
5. 3D model governs dimensions not shown on print.
6. Mask entire outward facing surface shown to the left prior to powder coat

Mask this side as indicated in Note 6

Revision	Notes
IR	Mangrove build release
4.0	Nutmeg build release.
4.1	Masking callout added Was 480 x 170, now 478 x 168 5mm holes were 6mm to edge, now 5 mm to edge SD slot moved 1mm to accommodate width change
A	Reverted to outline of 475 x 165

DRAWN BY: J PETTIT	DATE: 09.17.15
MATERIAL: 2.03 AL	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. TOLERANCES ARE:	
DECIMALS .X±.75 .XX±.25 .XXX±.125 .XXXX±.050	ANGLES X°±1° 63
BREAK EDGES 0.1/0.5 FILLET RADIUS 0.1/0.5	



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TITLE ELECTRONICS COVER			
SIZE A	DWG NO. PP-MP0109	REV. A	
SCALE Scale	DO NOT SCALE DRAWING	SHEET	1 of 1