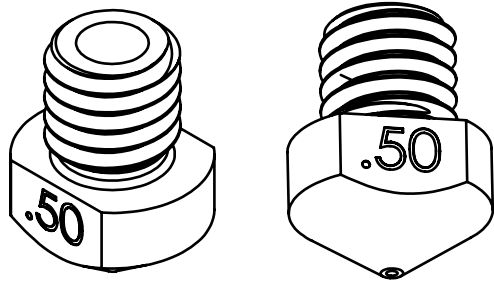


NOTES:

1. Parts must be RoHS compliant.
2. Engrave nozzle size on side as shown.
3. Remove all burrs and metal shavings.
4. Package individually in small 4" x 3" zip-lock bag or equivalent to prevent dust or particle contamination.
5. Print part and revision number on package.

Dash #	Dimension "A"	Dash letter	Material
-1	No Hole	A	Copper, 101
-2	Ø 0.250mm	B	Brass, 360
-3	Ø 0.350mm	C	Copper Nickel, C706
-4	Ø 0.500mm	D	Stainless Steel, 316
-5	Ø 0.750mm		
-6	Ø 0.150mm		



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MATERIAL
See Notes

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN MILLIMETERS.
TOLERANCES ARE:

DECIMALS	ANGLES
.X ± .75	X° ± 1°
.XX ± .25	
.XXX ± .125	
.XXXX ± .050	63

BREAK EDGES .005/.020
FILLET RADIUS .005/.020



Sinnema Design Services

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TITLE

LulzBot Hex Nozzle

SIZE
A

DWG NO.

PP-MP0084-X-X

REV.
IR

SCALE 5:1

DO NOT SCALE DRAWING

SHEET 1 OF 1