

## Extruder Body

No warping

The two mounting holes and filament hole need to make a straight line

Half-moon support under idler mount needs top to be cleaned off

M4 bolts need to fit outer two horizontal holes and two idler bolt holes

M4 nuts need to fit in two horizontal hole and M4 slots for idler

Filament hole and idler block mount need to be drilled to 3.5mm

The three motor mount holes need to be slotted at 3.5 mm to allow motor adjustment

Carrier hole needs to be drilled to 8mm, cleaned with a 7/8s forsnor bit, followed by an x-act

Printed washer can be trimmed, needs to fit bottom bearing hole

Visual check

