



TEST/ACCEPTANCE RECORD

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Model: TAZ Assembled by: WP Manufacturing, Inc.

Serial Number: _____

Date Completed: _____

Tested by: _____

Configuration:

Electronics: RAMBo 1.1 with Honeywell thermistors

Firmware: Marlin 2013-Q1

Nozzle: Budaschnozzle 2.0 with 0.35mm nozzle

Settings:

motor	steps/mm	max	microstep	digipot
X	100.5	298	16	165
Y	100.5	275	16	165
Z	800	250	4	220
E0		NA	16	135

Test and Verification Results:

- ☐ X, Y and Z stop switches verified.
- ☐ Drive rod is lubricated
- ☐ Belts aligned on bearings and properly tensioned.
- ☐ Verify case fan is spinning freely.
- ☐ X, Y and Z motion smooth over range and speeds.
- ☐ X Home is 1mm from edge of bed
- ☐ Y Home is 12.5mm from front of bed
- ☐ Cables secure and free of interference/contact with table motion.
- ☐ Bed temperature control verified.
- ☐ Budaschnozzle temperature control verified.
- ☐ Extruder control verified.
- ☐ Extruder calibration successful.
- ☐ Bearing conditioning and high speed run-in complete.
- ☐ Bed leveled.
- ☐ Test print (Octopus) successful.
- ☐ Raise Z to top of frame for shipping