

CUSTOMER CHANGE NOTICE

1001 25th St N Fargo ND 58102 • +1-701-809-0800 x2 • Support@LulzBot.com

M175 Tool Head Update

The newest LulzBot firmware (Cura LE 3.6.30 and higher) is not compatible with the M175 v1. This new firmware features two large improvements to many models:

- Universal Tool Head swapping without having to reflash firmware
- An Improved Bed Leveling Algorithm

To allow users to easily update we created the M175 v2 conversion kit. This modifies the mounting location in order to take advantage of these firmware improvements.

See below to identify the **M175 v2** to check if you require updating:

M175 v1 Front



M175 v1 Side



Installation Instructions



M175 v2 Front



M175 v2 Side



With this change, the M175v2 has different part numbers for the extruder mount(PP-GP0498) and the blower shroud(PP-GP0497).

M175 v1 to M175 v2 conversion kit will be provided for free through **January 31, 2022**. If you need help or have any issues, please email support@lulzbot.com

ECN0004 Dec 30, 2021 Page 1