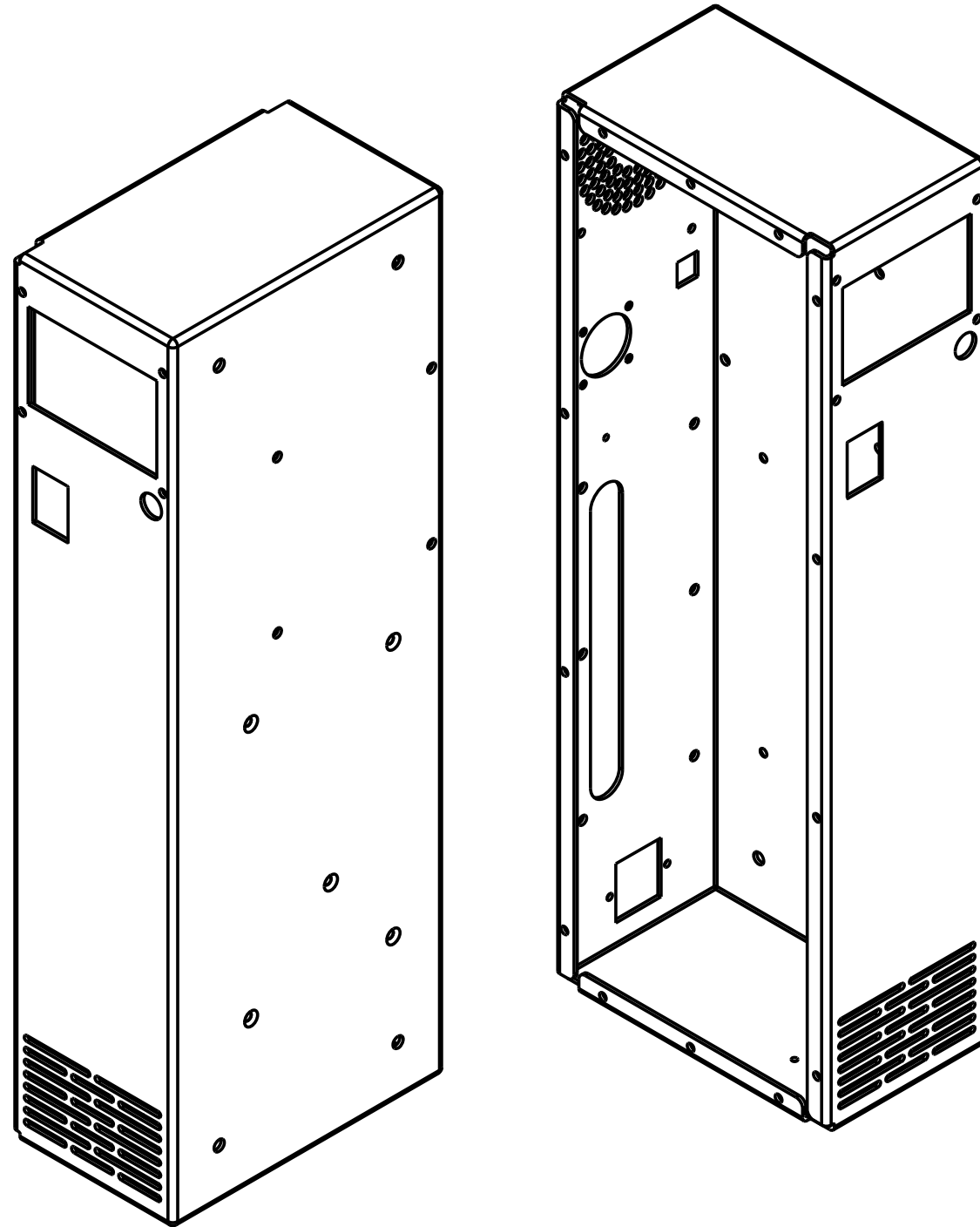


Version	Date	Description
IR	6.4.17	New part number for silkscreen version




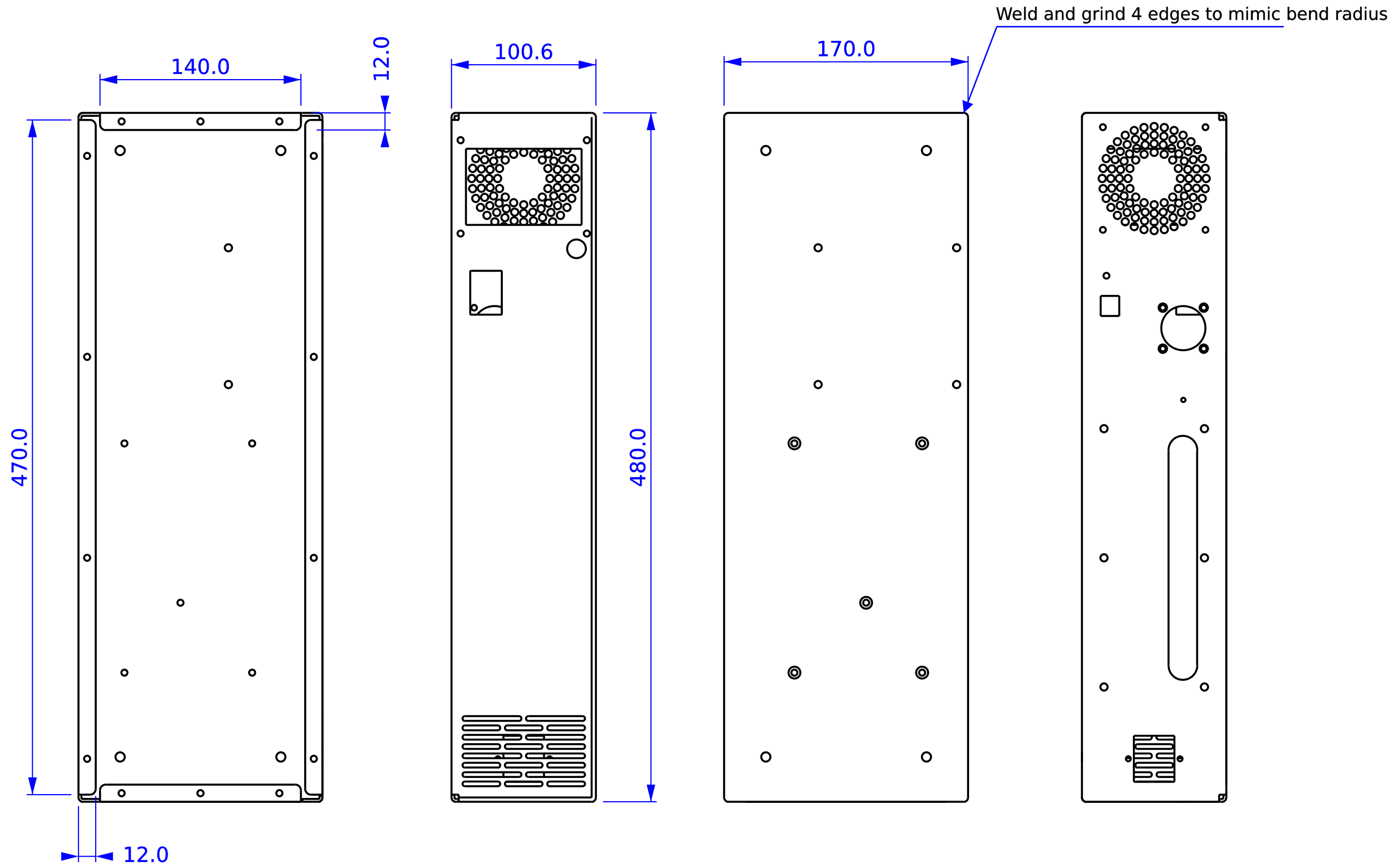
NOTES(UNLESS OTHERWISE SPECIFIED):

1. ALL COMPONENTS RoHS COMPLIANT
2. 3D MODEL GOVERNS DIMENSIONS NOT SHOWN ON PRINT $\triangle 1\text{mm}$
3. MATERIAL: 5052 H32 AL, 2.03 MM THICK
4. BREAK ALL CORNERS PRIOR TO POWDER COATING
5. MASK ALL THREADS PRIOR TO POWDER COATING AND SEE PAGE 6 FOR FURTHER MASKING DETAILS AND WHERE OVERSPRAY IS ALLOWED
6. POWDER COAT WITH CARDINAL COLOR C241-BK109. COATING THICKNESS: 0.05mm TO 0.12mm

REV DATE INIT NOTES

REV	DATE	INIT	NOTES
A	3/12/18	SAW	Adjusted silk screen dimensions and tolerances pages 7,8 Page 3 Insert locations now feature instead of edge based.

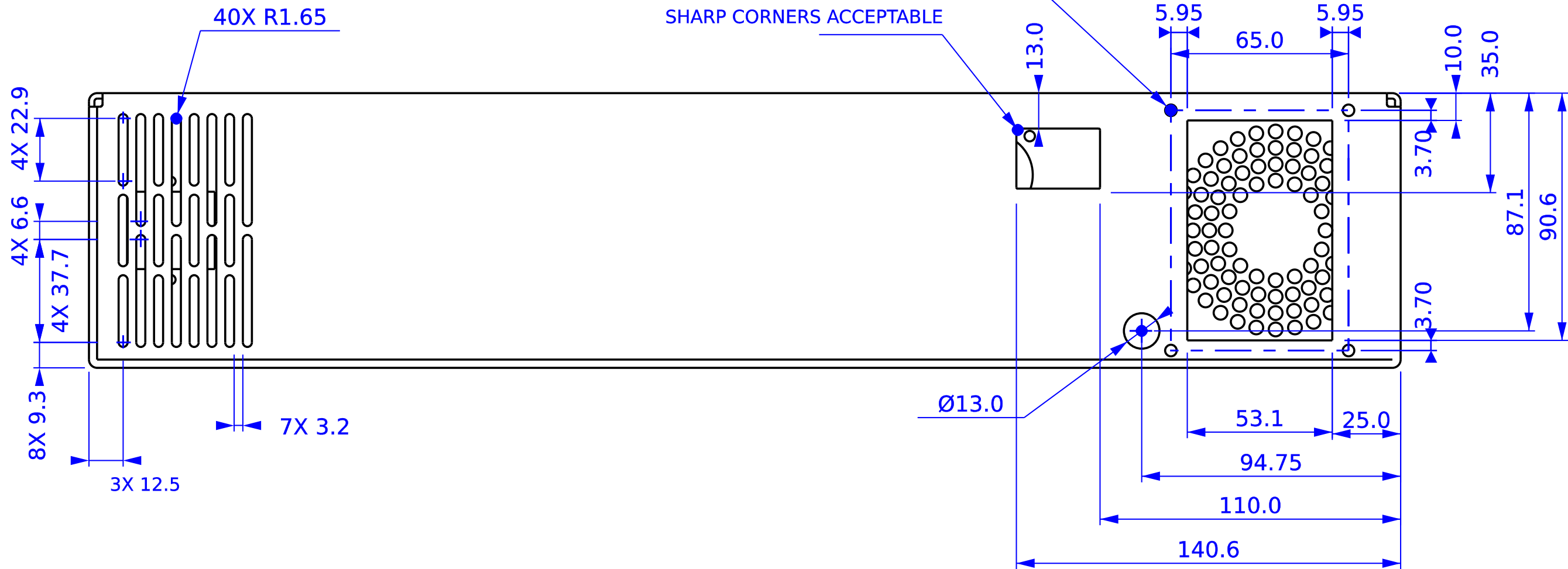
DRAWN BY: SAW		DATE: 12/6/17				626 West 66th Street Loveland, Colorado 80538, USA Phone +1-970-377-1111 www.alephobjects.com	
MATERIAL: 2.03mm AL							
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. TOLERANCES ARE:				TITLE			
DECIMALS		ANGLES		ELECTRONICS CHASSIS			
.X \pm .75		X $^{\circ}$ \pm 1 $^{\circ}$					
.XX \pm .25		63		SIZE	DWG NO.	REV.	
.XXX \pm .125				A	PP-FP0142	A	
.XXXX \pm .050				SCALE	DO NOT SCALE DRAWING	SHEET	1 of 8
BREAK EDGES 0.1/0.5 FILLET RADIUS 0.1/0.5				N/A			



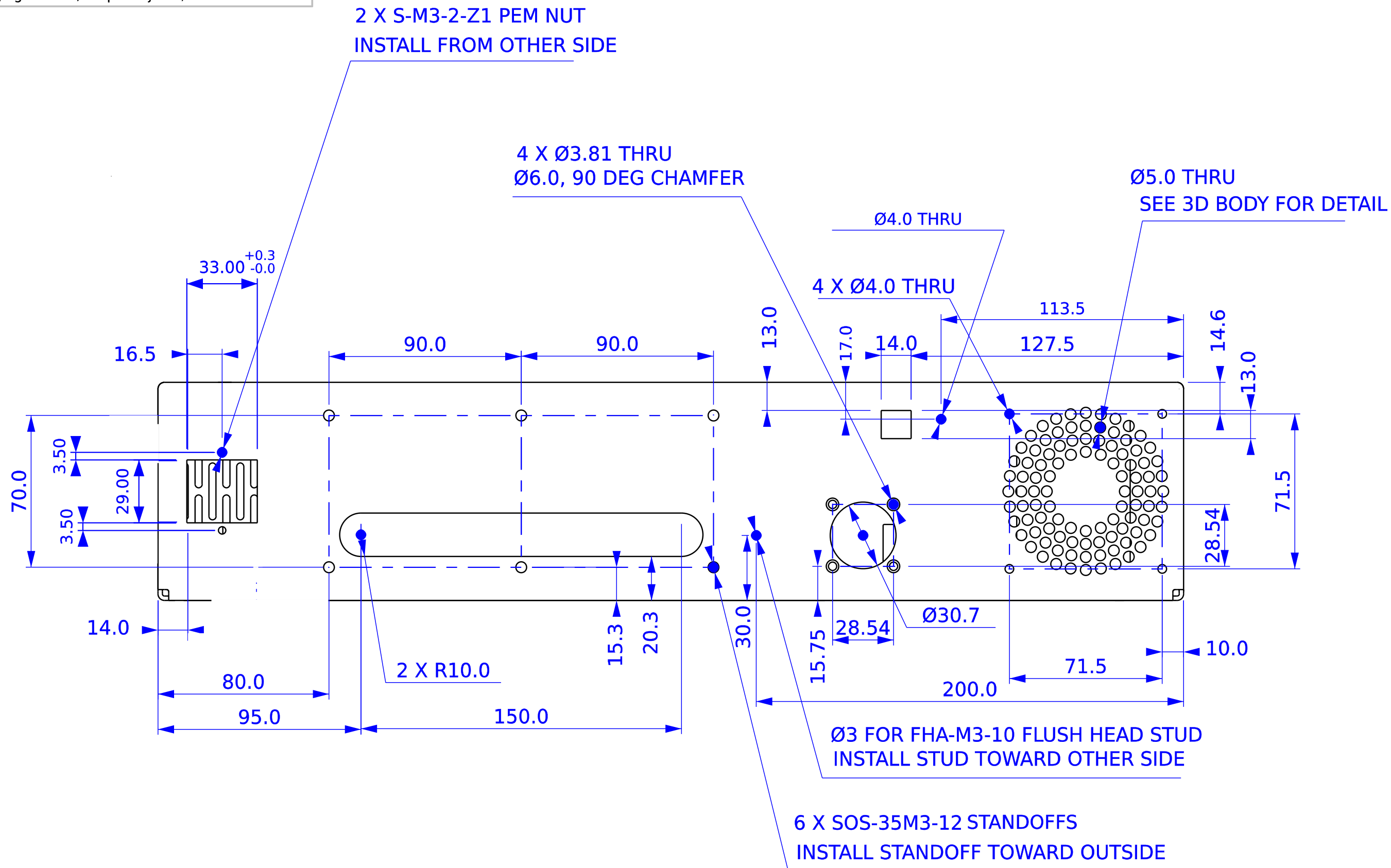
TITLE			
ELECTRONICS CHASSIS			
SIZE	DWG NO.	REV.	
A	PP-FP0142	A	
SCALE	N/A	DO NOT SCALE DRAWING	SHEET 2 of 8

4 X TSO-M25-1400Z1 BLIND INSERTS
INSTALL STANDOFF TOWARD INSIDE

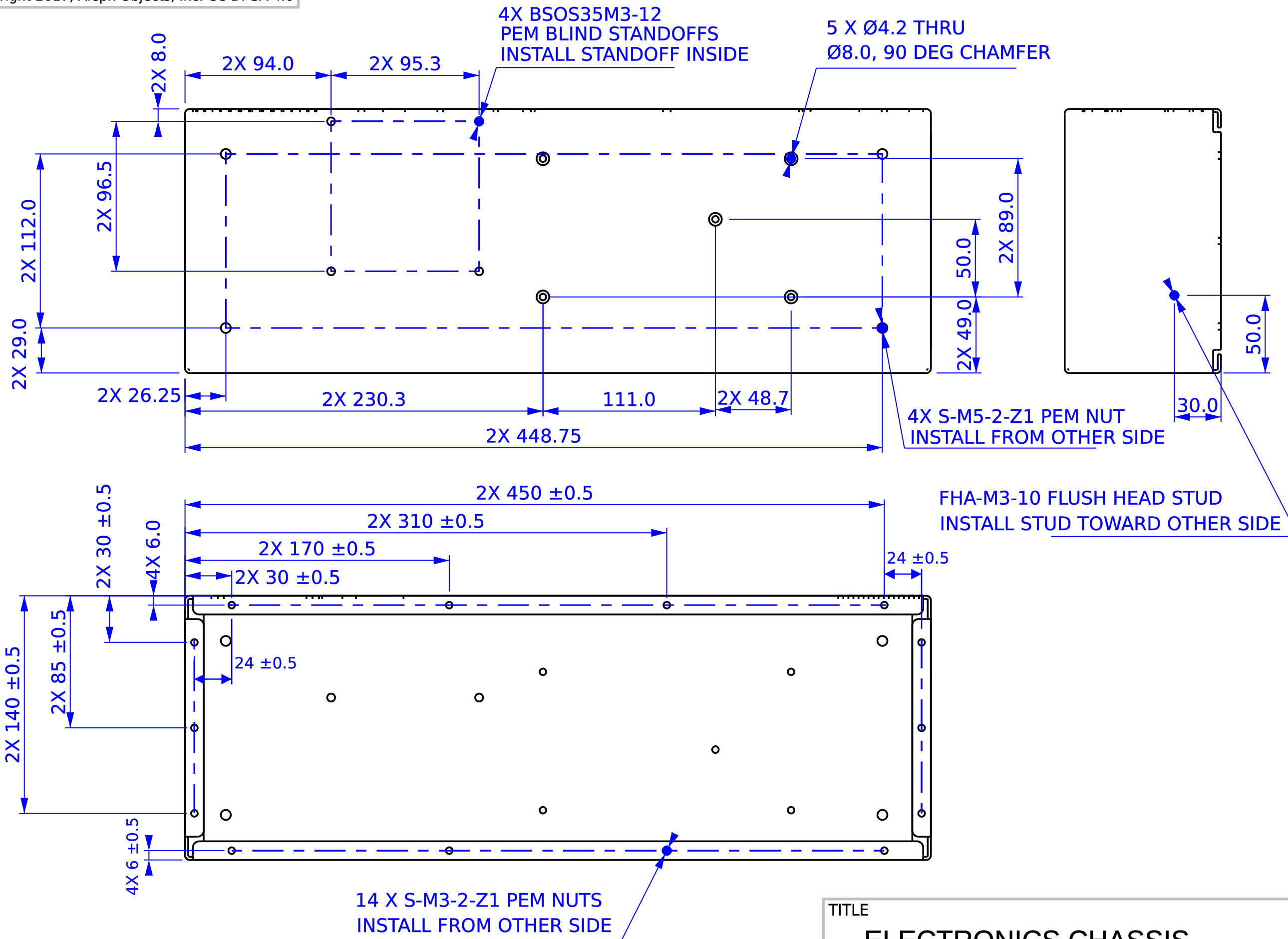
SHARP CORNERS ACCEPTABLE



TITLE			
ELECTRONICS CHASSIS			
SIZE	DWG NO.	REV.	
A	PP-FP0142	A	
SCALE	N/A	DO NOT SCALE DRAWING	SHEET 3 of 8



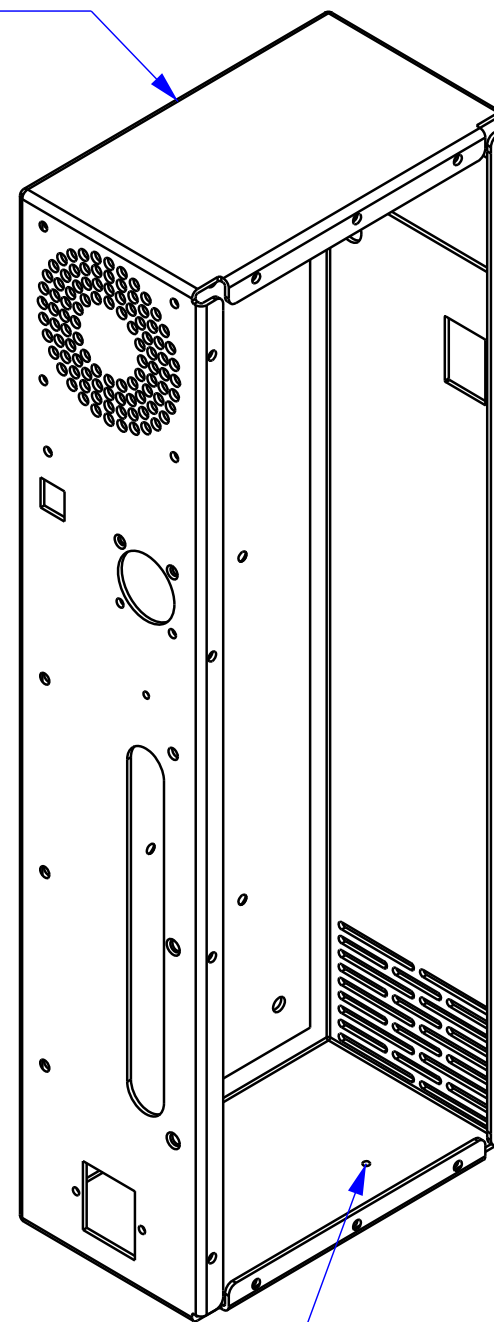
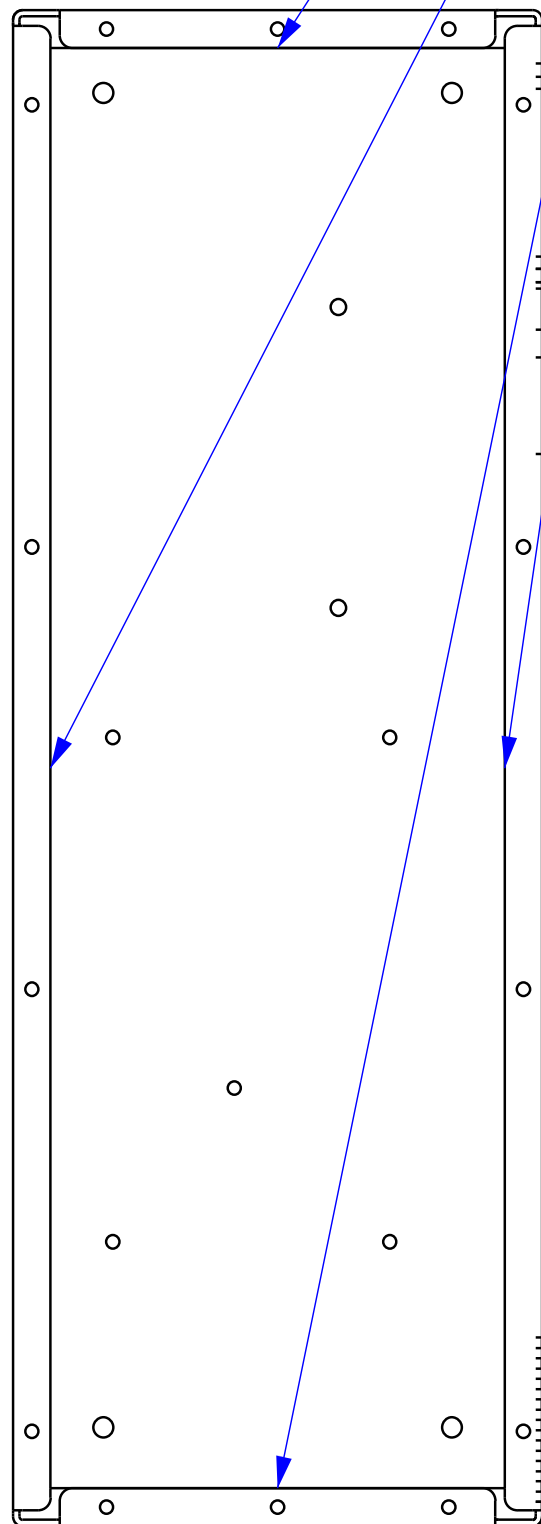
TITLE			
ELECTRONICS CHASSIS			
SIZE	DWG NO.	REV.	
A	PP-FP0142	A	
SCALE	DO NOT SCALE DRAWING	SHEET	4 of 8
N/A			



TITLE			
ELECTRONICS CHASSIS			
SIZE	DWG NO.	REV.	
A	PP-FP0142	A	
SCALE	DO NOT SCALE DRAWING	SHEET	5 of 8
N/A			

MASK ALL FOUR TABS INSIDE EDGE TOWARD
OUTSIDE 7.50 MM WIDE

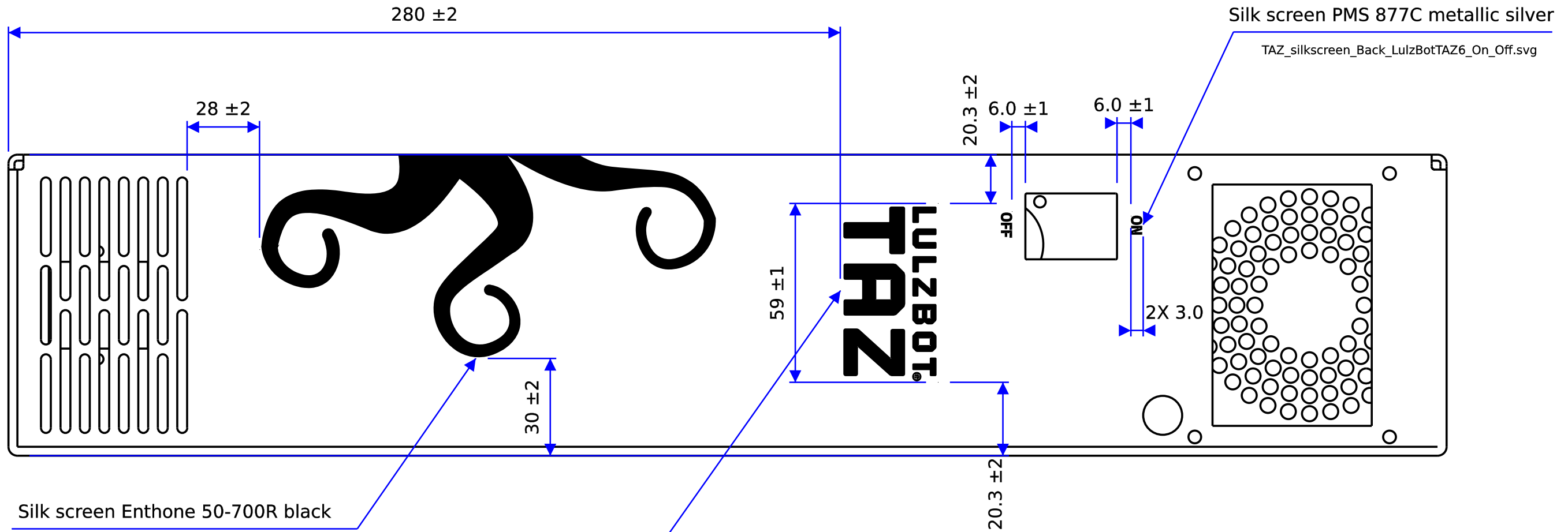
POWDER COAT OUTSIDE OF CHASSIS



OVERSPRAY ALLOWED INSIDE

TITLE			
ELECTRONICS CHASSIS			
SIZE	DWG NO.		REV.
A	PP-FP0142		A
SCALE	N/A	DO NOT SCALE DRAWING	SHEET 6 of 8

GRAPHICS NOT TO SCALE. FOR REFERENCE ONLY



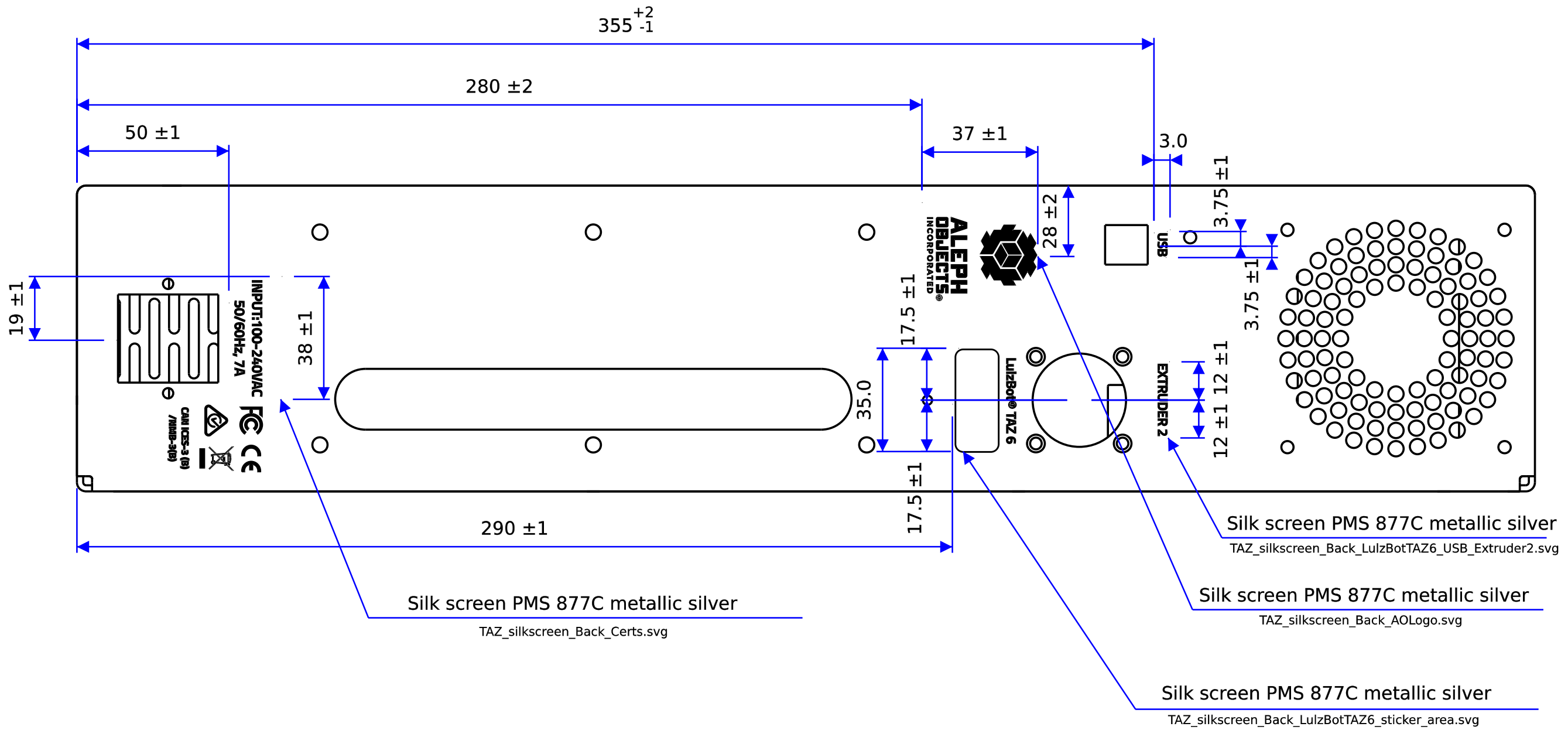
Silk screen Enthone 50-700R black

TAZ_silkscreen_Back_LulzBotTAZ6_Octopus_02.svg

Silk screen PMS 877C metallic silver

TAZ_silkscreen_Back_LulzBotTAZ6_LulzBot_TAZ.svg

TITLE			
ELECTRONICS CHASSIS			
SIZE	DWG NO.	REV.	
A	PP-FP0142	A	
SCALE	N/A	DO NOT SCALE DRAWING	SHEET 7 of 8



GRAPHICS NOT TO SCALE. FOR REFERENCE ONLY

TITLE			
ELECTRONICS CHASSIS			
SIZE	DWG NO.	REV.	
A	PP-FP0142	A	
SCALE	N/A	DO NOT SCALE DRAWING	SHEET 8 of 8