

- Notes:**
1. Part must be RoHS compliant
 2. Material: 6061-T6 Aluminum
 3. Break all sharp edges prior to powder coat
 4. Part is to be powder coated with Cardinal color C241-BK109
 5. Powder coat thickness must be between 0.05 and 0.12mm unless otherwise indicated.
 6. Silk screen color 877C Metallic Silver
 7. Unspecified features $\triangle 1\text{mm}$ per 3D model
 8. Parts must be clean, free of oil and debris

Rev	Date	Description
A	5.24.16	Added missing thru hole and csk dims.
B	8.17.16	Added laser etch and grain notes.
C	8.25.16	Powder coat thickness changed.
D	8.17.17	Removed laser etching considerations
E	10.9.17	Rev for MINI 2
F	11.30.17	Added silk screen info, note 8. Removed flatness callout.
G	2.13.18	Loosen silk screen tolerances, add note 9, wording adjustments
H	10.10.18	Removed thread mask note, added to masking callout

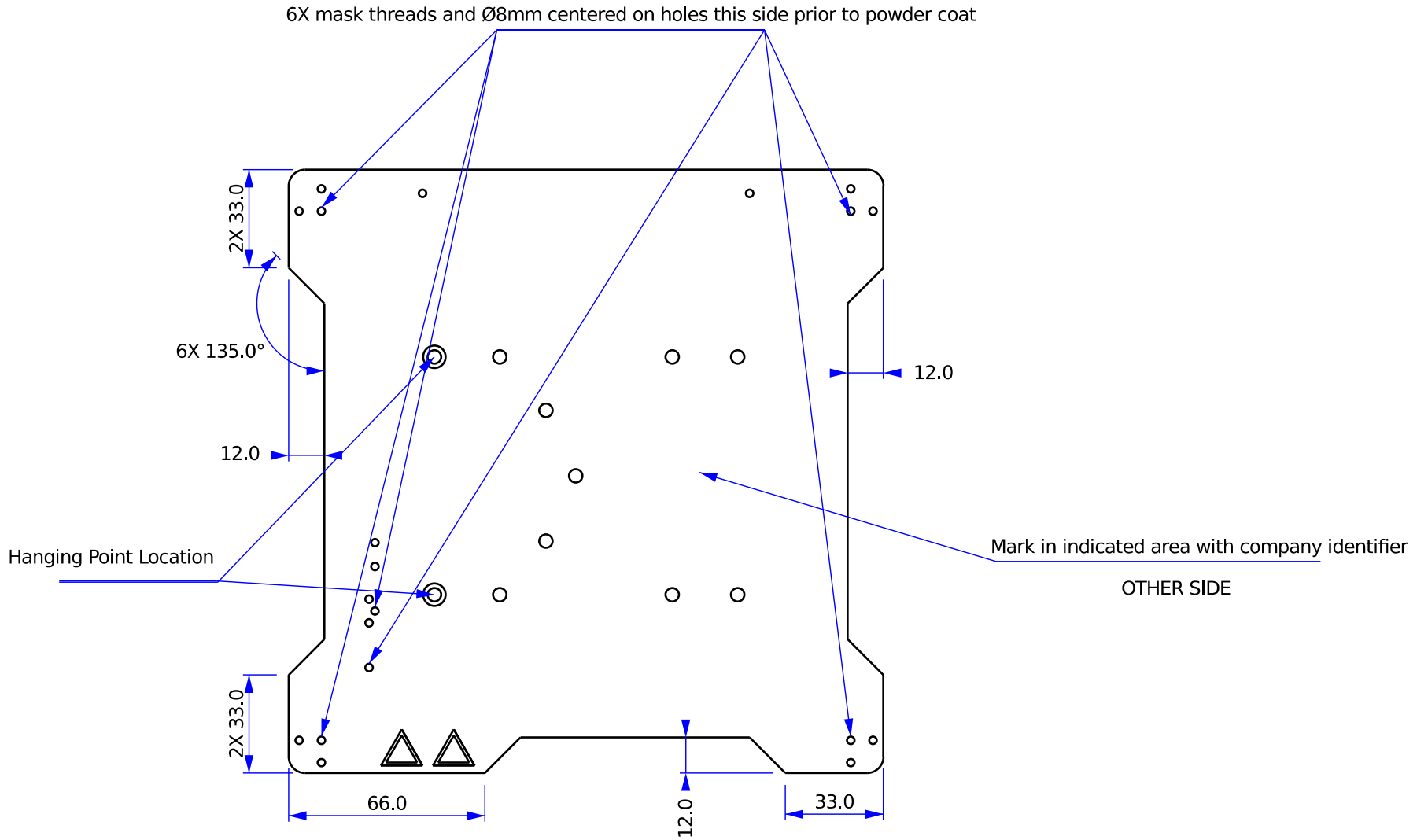
DRAWN BY: BAM	DATE: 5.5.13
MATERIAL: See Notes	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. TOLERANCES ARE:	
DECIMALS .X \pm .75 .XX \pm .25 .XXX \pm .125 .XXXX \pm .050	ANGLES X \pm 1° 63
BREAK EDGES 0.1/0.5 FILLET RADIUS 0.1/0.5	



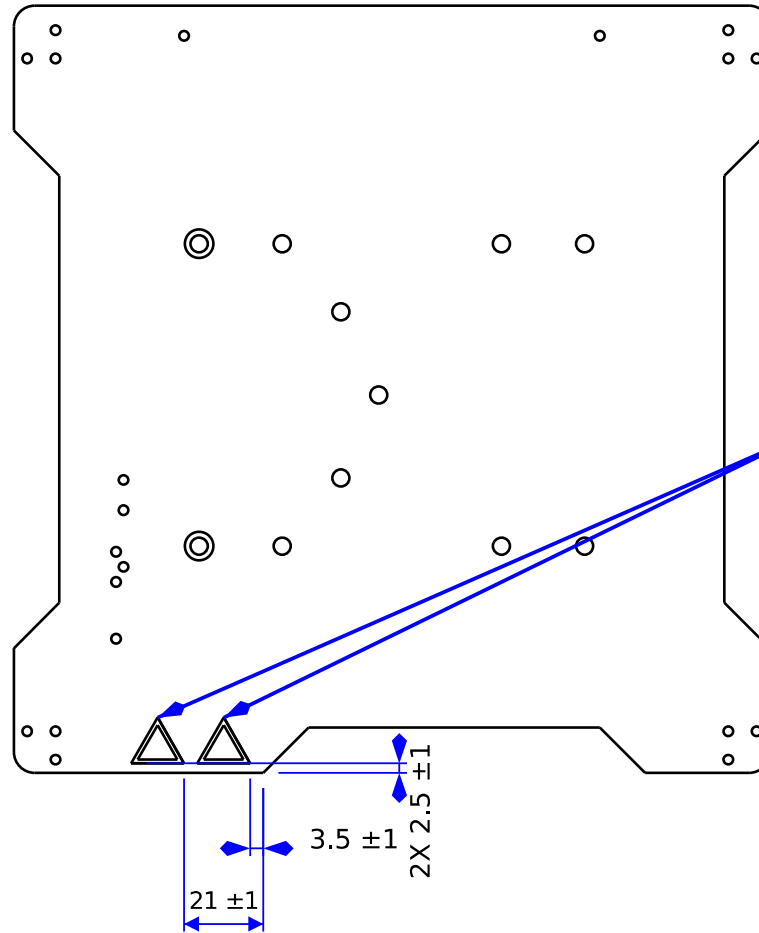
**ALEPH
OBJECTS**
INCORPORATED

626 West 66th Street
Loveland, Colorado 80538, USA
Phone +1-970-377-1111
www.alephobjects.com

TITLE			
Bed Mount Plate Mini			
SIZE A	DWG NO. PP-FP0138		REV. H
SCALE	N/A	DO NOT SCALE DRAWING	SHEET 1 of 3



TITLE			
Bed Mount Plate Mini			
SIZE	DWG NO.	REV.	
A	PP-FP0138	H	
SCALE	N/A	DO NOT SCALE DRAWING	SHEET 2 of 3



Silk screen graphics location
Bed_Plate_Safety_Symbols.svg

TITLE			
Bed Mount Plate Mini			
SIZE	DWG NO.	REV.	
A	PP-FP0138	H	
SCALE	N/A	DO NOT SCALE DRAWING	SHEET 3 of 3